

# amphi

"Performance-Driven, Sustainable Solutions"

## Amphi<sup>®</sup> Sophorolipids

High-activity, multifunctional biosurfactants for use in industrial applications.

KAK

### NATURAL

Vegan, non-GMO and USDA certified as 100% biobased



### GENTLE

Safe and mild at level without sacrificing performance



#### SUSTAINABLE

Readily biodegradable with industry-low toxicity



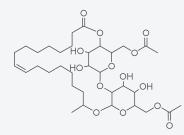
#### MULTIFUNCTIONAL

Non-ionic and anionic uses, can act as primary or secondary surfactants

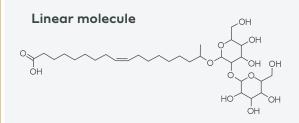
Class

Sophorolipids

Lactonic molecule



TSCA Certified\*



### UNMATCHED

### in Performance and Sustainability

- High activity levels
- Replace petrochemical surfactants
- ⊘ Higher efficacy
- ✓ Lower usage rates
- Less water used in manufacturing
- ⊘ Low carbon footprint

### **FREE** from

- 😣 Palm oil
- ⊗ 1, 4-Dioxane
- ⊗ Ethylene oxide
- 8 Formaldehyde
- ⊗ Proposition 65 chemicals

PLUS... Enables low VOC formulations

\*Amphi<sup>®</sup> CL & CH TSCA pending

#### Applications

Amphi<sup>®</sup> biosurfactants are versatile solutions with unique properties:

- Wide HLB 6–12
- Surface tension reduction
- O Low CMC
- 🕗 Small micelle size
- Non-ionic and anionic character

In formulations, Amphi<sup>®</sup> enhances performance:



Low CMC and surface tension reduction

#### DISPERSANT

Supports small particle size, fights re-agglomerations, and combined with wetting, increases concrentrations



#### EMULSIFIER

Low HLB and High HLB allows for matched-pair blending



#### MULTIFUNCTIONAL

The ester portion brings solvency and can be blended with the acid version increasing detergency

### Formulating the Future:

Effective date: January 9, 2023

Parameter	Test	Amphi <sup>®</sup> M	Amphi <sup>®</sup> CL	Amphi <sup>®</sup> CH
Appearance	QC 017	Translucent to clear, amber liquid	Translucent to clear, amber liquid	Translucent to clear, amber liquid
Odor	QC 016	Odorless to slight acidic or sweet smell	Odorless to slight acidic or sweet smell	Odorless to slight acidic or sweet smell
Total sophorolipid content (wt%)	QC 023	≥50	≥50	≥50
Residual oleochemicals (wt%)	AC 002	≤5	≤5	≤5
pH at 0.1% in DI water	QC 005	4.0-5.5	4.0-5.0	4.5-5.5

